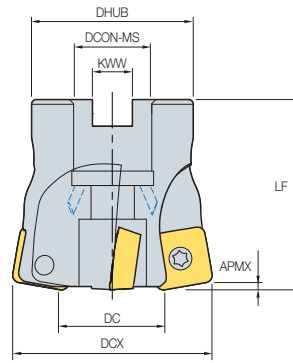


HQMCM-SQ14



KAPR **10°**
 • AR: 2°
 • RR: -3.5°



(mm)

Designation	Stock	DCX	CICT	DCON-MS	DHUB	LF	KWW	APMX
HQMCM 052R-22-3-SQ14		52	3	22	47	50	10.4	2
052R-22-4-SQ14	●	52	4	22	47	50	10.4	2
052R-22-5-SQ14	●	52	5	22	47	50	10.4	2
063R-22-4-SQ14		63	4	22	58	50	10.4	2
063R-22-5-SQ14	●	63	5	22	58	50	10.4	2
063R-22-6-SQ14	●	63	6	22	58	50	10.4	2
066R-27-5-SQ14	●	66	5	27	58	50	10.4	2
066R-27-6-SQ14		66	6	27	58	50	10.4	2
080R-27-5-SQ14	●	80	5	27	70	60	12.4	2
080R-27-6-SQ14	●	80	6	27	70	60	12.4	2
100R-32-6-SQ14	●	100	6	32	78	70	14.4	2
100R-32-8-SQ14	●	100	8	32	78	70	14.4	2

●: Stock item

Available inserts



SQMT-ML



SQMT-MF



SQMT-MM



SQMW

Designation	Coated						
	PC2510	PC3700	PC6100	PC9540	PC5300	UNC840	UPC845
SQMT 140520R-ML					●	●	●
140520R-MF		●	●	●	●	●	●
140520R-MM		●	●		●		
SQMW 140520	●				●		

●: Stock item

Available arbors

Designation	DCON-MS	Available arbors
HQMCM 050R-22-□-SQ12	22	BT□□-FMC22-□□
052R-22-□-SQ12		
063R-22-□-SQ12		
066R-22-□-SQ12		

Designation	DCON-MS	Available arbors
HQMCM 066R-27-□-SQ12	27	BT□□-FMC27-□□
080R-27-□-SQ12		
100R-32-□-SQ12	32	BT□□-FMC32-□□

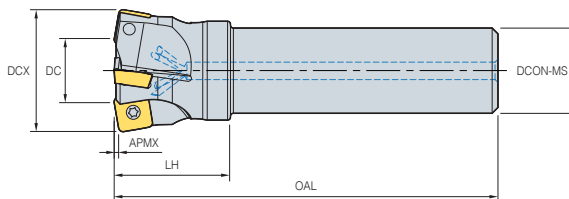
Parts

Specification	Screw	Wrench
Ø52 ~ Ø100	FTGA0510-P	TW20-100

HQMS-SQ12



KAPR
10° • AR: 2°
• RR: -28° ~ -6°



(mm)

	Designation	Stock	DCX	CICT	DCN-MS	OAL	LH	APMX
HQMS	032R-2W32-150-SQ12		32	2	32	150	50	1.5
	032R-3W32-150-SQ12	●	32	3	32	150	50	1.5
	040R-3W32-150-SQ12		40	3	32	150	50	1.5
	040R-4W32-150-SQ12	●	40	4	32	150	50	1.5

●: Stock item

Available inserts



SQMT-ML



SQMT-MF



SQMT-MM



SQMW

Designation	Coated						
	PC2510	PC3700	PC6100	PC9540	PC5300	UNC840	UPC845
SQMT	120516R-ML				●	●	●
	120516R-MF		●	●	●	●	●
	120516R-MM		●	●		●	
SQMW	120516	●			●		

●: Stock item

Parts

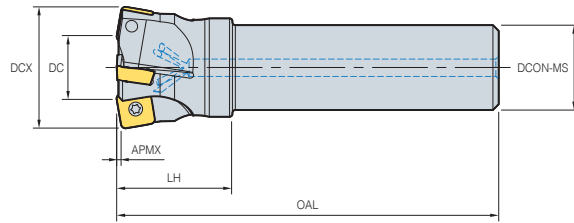
Specification	Screw	Wrench
Ø32 ~ Ø40	FTKA0408	TW15S



HQMS-SQ14



KAPR
10°
• AR: 2°
• RR: -20° ~ -7°



(mm)

	Designation	Stock	DCX	CICT	DCON-MS	OAL	LH	APMX
HQMS	032R-2W32-150-SQ14	●	32	2	32	150	50	2
	040R-2W32-150-SQ14		40	2	32	150	50	2
	040R-3W32-150-SQ14	●	40	3	32	150	50	2

●: Stock item

Available inserts



SQMT-ML



SQMT-MF



SQMT-MM



SQMW

Designation	Coated						
	PC2510	PC3700	PC6100	PC9540	PC5300	UNC840	UPC845
SQMT	140520R-ML				●	●	●
	140520R-MF		●	●	●	●	●
	140520R-MM		●	●		●	
SQMW	140520	●			●		

●: Stock item

Parts

Specification	Screw	Wrench
Ø32 ~ Ø40	FTKA0408	TW15S

⚠ For the safe metalcutting

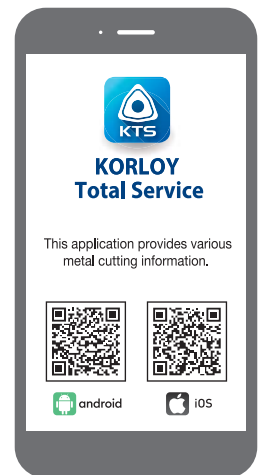
- Use safety supplies such as protective gloves to prevent possible injury while touching the edge of tools.
- Use safety glasses or safety cover to hedge possible dangers. Inappropriate usage or excessive cutting condition may lead tool's breakage or even the fragment's scattering.
- Clamp the workpiece tightly enough to prevent its movement while its machining.
- Properly manage the tool change phase because the inordinately used tool can be easily broken under the excessive cutting load or severe wear, and it may threaten the operator's safety.
- Use safety cover because chips evacuated during cutting are hot and sharp and may cause burns and cuts. To remove chips safely, stop machining, put on protective gloves, and use a hook or other tools.
- Prepare for fire prevention measures as the use of the non-water soluble cutting oil may cause fire.
- Use safety cover and other safety supplies because the spare parts or the inserts can be pulled out due to centrifugal force while high speed machining.



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